



TAEevoTECH



Air-cooled process chillers with scroll compressors - R410A.
Cooling capacity 7 – 210 kW



The evolution of perfection.

Technological innovation, absolute reliability and customer satisfaction have been MTA's hallmarks in over 30 years in the industrial cooling market. The TAEevo Tech air cooled process chillers, specifically designed for use in industrial applications. TAEevo Tech are compact units equipped, as standard, with an internal storage tank and pump, offering a tried and tested solution that has received worldwide acclaim.

The innovative evaporator-intank configuration ensures reduced ambient heat gain and a steady temperature of the process fluids. The use of components sourced from premium manufacturers and extensive factory testing of all units make for highest reliability levels, minimising the risks of unplanned stoppages and increasing productivity levels. An extensive range of accessories, coupled with operating limits among the most generous available on the market, allow TAEevo Tech to be personalised to a variety of industrial applications.



Cooling, conditioning, purifying.

Benefits

- The unique evaporator-in-tank configuration has been specifically designed for process cooling applications. It allows high flow rates with low pressure drops and it is furthermore compatible with the presence of contaminated process fluids;
- Scroll compressors ensure high efficiency, excellent performance and elevated energy savings;
- Extended operating limits: Tw in max = +35 °C; Tw out min = -10 °C; Tamb max = +46 °C; Tamb min = -5 °C;
- All the TAEvo TECH models already meet the limits set by the ErP 2018;
- R410A non ozone depleting refrigerant increase the performance thanks its outstanding heat conductivity;
- The oversized hydraulic tank is standard and is able to compensate for the imbalances caused by sudden changes in load demand from the user;
- IP54 / IP44 electrical protection rate makes TAEvo Tech suitable for outdoor installation;
- Extensive range of accessories and kits, allow each unit to match the specific customer requirements;
- Cooling circuit suitable both for atmospheric and pressurized hydraulic circuits (up to 6 barg);
- Comprehensive safety equipment, including phase monitor pressure switches, antifreeze sensors, level sensors, crankcase heaters and an internal hydraulic bypass circuit.

Options

- P3, P5 pumps, double pumps in stand-by P3+P3 or P5+P5 (mod. 201- 802); SP (without pump);
- Version with painted fins against corrosion;
- Axial fans electronic fan speed control by phase cut; centrifugal fans (mod. 031-161); EC brushless axial fans with high head pressure (mod. 201-802);
- Anti-freezing heaters (on tank and pumps);
- Soft starter option: factory fitted (mod. 381-802);
- Electronic expansion valve (mod. 081-802);
- Automatic hydraulic bypass option factory fitted (mod. 031-602).

Standard features

- Refrigerant R410A;
- Hermetic Scroll compressors;
- High-efficiency finned coil evaporator with copper tubes and aluminum fins, installed inside the water storage tank;
- Axial fans with with galvanized steel [mod. 015-020] or die-cast aluminum/ plastic crescent-shaped blades (mod. 031-802);
- Oversized air-cooled condensers (copper tubes /aluminium fins) fitted on one side of the chiller. Air filter standard from mod. 031;
- Storage tank (design pressure 6 barg) complete with pump, filling/drain valve, pressure gauge;
- Internal hydraulic bypass between the inlet and outlet connections;
- Electronic level sensor with water conductivity function;
- High and low refrigerant pressure switches;
- Refrigerant pressure gauges (mod. 031-802);
- Parametric microprocessor control IC208CX;
- Protection rating: IP54 (mod. 031-802); IP44 (mod. 015-020);
- Phase monitor;
- Compressor crankcase heater.

Kits

- Manual filling tank kit: suitable for hydraulic circuits at atmospheric pressure;
- Automatic filling kit: suitable for pressurized hydraulic circuits (up to 6 barg);
- Remote ON/OFF kit and remote control kit (max 150 m);
- Remote control kit VICX620 display LED, VG1890 display LCD (max 150 m);
- Adapter kit for remote control VICX620 and VG1890 (necessary for mod. 381-802);
- Supervisor kits: RS485 ModBus, xWEB300D;
- Automatic hydraulic bypass kit external (mod. 015-602);
- Modularity kit: up to 5 units in MASTER/SLAVE.

Versions

- Non Ferrous Version [015-351];
- Version for low environmental temperature -20 °C (mod. 031-802);
- Dual frequency version: power supply 400V/3/50 Hz - 460V/3/60 Hz (mod. 015-161);
- UL version [015-802]: power supply 460/3/60Hz;
- Close temperature control version (mod. 015-351): extremely precise regulation of the outlet water temperature (hysteresis ± 0,5 °C).



IC208CX microprocessor controller.



Supervisor kits.



Pump P3 (3 barg) / P5 pump (5 barg, optional).



Integrated high capacity water tank.

TAEvo Tech		015	020	031	051	081	101	121	161	201	251	301	351	381	401	402	502	602	702	802	
50 Hz	Nominal cooling capacity (1)	kW	5,11	5,80	9,20	13,26	21,92	27,21	33,89	39,70	43,90	50,07	58,40	67,84	80,85	92,54	86,91	101,19	112,35	137,16	159,89
	Total absorbed power (1)	kW	2,09	2,40	3,73	5,25	8,79	10,21	12,23	14,69	17,19	20,29	22,57	27,14	28,13	31,19	33,72	38,81	43,73	49,28	56,58
	EER (1)		2,44	2,41	2,46	2,53	2,49	2,66	2,77	2,70	2,55	2,47	2,59	2,50	2,87	2,97	2,58	2,61	2,57	2,78	2,83
	SEPR HT [2]		4,78	4,63	4,52	4,52	4,50	4,62	4,62	4,57	5,05	5,12	4,75	4,85	4,92	5,04	5,11	5,30	5,08	5,07	5,31
	Nominal cooling capacity (3)	kW	7,15	8,15	12,9	18,5	29,7	36,6	45,0	52,9	59,2	68,1	78,7	90,5	110	126	117	138	152	181	210
	Total absorbed power (3)	kW	1,79	2,02	3,19	4,56	7,87	9,01	11,0	13,3	15,3	17,8	20,1	24,4	25,5	28,2	29,8	33,8	38,7	44,1	50,7
EER (3)		4,00	4,03	4,03	4,06	3,77	4,07	4,11	3,97	3,87	3,83	3,92	3,71	4,31	4,48	3,93	4,07	3,92	4,11	4,14	
Power supply		V/Ph/Hz	400±10% / 3-PE / 50																		
Dual-Frequency	Nominal cooling capacity 60 Hz (1)	kW	6,01	6,83	10,71	15,41	25,82	31,77	39,53	46,26	-	-	-	-	-	-	-	-	-	-	-
	Total absorbed power 60 Hz (1)	kW	2,74	3,09	4,57	6,41	10,57	12,40	14,80	17,83	-	-	-	-	-	-	-	-	-	-	-
	EER 60 Hz (1)		2,20	2,21	2,34	2,40	2,44	2,56	2,67	2,59	-	-	-	-	-	-	-	-	-	-	-
	Nominal cooling capacity 60 Hz (3)	kW	8,39	9,56	15,0	21,5	34,9	42,7	52,3	61,3	-	-	-	-	-	-	-	-	-	-	-
	Total absorbed power 60 Hz (3)	kW	2,38	2,65	3,92	5,63	9,50	11,0	13,3	16,2	-	-	-	-	-	-	-	-	-	-	-
	EER 60 Hz (3)		3,52	3,61	3,82	3,81	3,68	3,89	3,93	3,78	-	-	-	-	-	-	-	-	-	-	-
Power supply		V/Ph/Hz	400±10% / 3-PE / 50 [460±10% / 3-PE / 60]																		
Noise level 50 Hz (4)		db(A)	52,4	52,4	53,1	53,1	53,6	54,1	54,1	55,0	56,3	56,3	58,0	58,0	60,3	61,7	61,5	61,5	61,5	62,2	62,6
Width		mm	560	560	660	660	761	761	761	761	866	866	866	866	1150	1150	1255	1255	1255	1250	1250
Depth		mm	1284	1284	1315	1315	1862	1862	1862	1862	2250	2250	2250	2250	2790	2790	3298	3298	3298	3535	3535
Height		mm	795	795	1373	1373	1437	1437	1437	1437	2054	2054	2054	2054	2090	2090	2119	2119	2119	2151	2151
Working weight (5)		Kg	206	210	324	346	483	642	656	672	1006	1023	1057	1065	1408	1513	1701	1750	1786	2267	2287
Tank volume		l	60	60	115	115	140	255	255	255	350	350	350	350	410	410	500	500	500	678	678
Evaporator water connections		Rp	3/4"	3/4"	1"	1"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	2"	2"	2"	2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	3"	3"

Data declared according to UNI EN 14511:2013. All data refers to standard units at the following nominal conditions:

- (1) Evaporator water inlet/outlet temperature 12/7 °C, external air temperature 35 °C;
- (2) Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products and high temperature process chillers;
- (3) Evaporator water inlet/outlet temperature 20/15 °C, external air temperature 25 °C;
- (4) Average value obtained in free field on a reflective surface at a distance of 10 m from the condensate side of the machine and at a height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump;
- (5) The weight refers to the 50 Hz version, with P3 pump and with axial fans.

The listed noise levels, weights and dimensions refer to base units with no options fitted.



MTA participates in the E.C.C. programme for LCP-HP. Certified products are listed on:
www.eurovent-certification.com
Eurovent Certification applied to the units:
- Air/Water up to 600 kW
- Water/Water up to 1500 kW

Kompresory a chlazení s.r.o.

Žirovnická 3133 / 6
106 00 Praha 10
Mobil: +420 602 947 660
Telefon: +420 516 476 820
info@kompresory-chlazení.cz
www.kompresory-chlazení.cz



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